



FINISH: POWDER COAT
CRINKLE BLACK

MAT'L: 2024-T3 .063 THICK
QQ-A-250/4

040202
COPYRIGHT
ISSUED

D
040202
04

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.			DART AERO ACCESSORIES INC. VANCOUVER CANADA
APPROVED			D=DIMPLE C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAFTER	DATE	DART	
DESCRIPTION OF CHANGE	GENERAL	REPORT ALL DISCREPANCIES — DO NOT SCALE	DIMENSIONS — UNLESS OTHERWISE SPECIFIED	BASIC CODES	DESIGN		TITLE	COVER PLATE
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER IN. - S-.7742 5. HOLES PER M/C 10387		1. TOLERANCES — XXX ± .030 2. ANGLES ± $\frac{1}{16}$ 3. PARALLELISM ± .0025 4. LENGTH TOLERANCE .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BJ+MS20470AD BB+MS20426AD	STRESS		CODE	DWG NO D 2069
					CHECKED		REV.	
					CLIENT		SCALE	1:2
							SHT	1 OF 1